

**VNMG 160408, Grade: CA125P****Order data**

Order number	251754 CA125P
GTIN	4960664014439
Item class	25E

Technical description

Cutting speed v_c main application	150 - 320 m/min
Grade	CA125P
Feed f	0.13 - 0.4 mm/rev.
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
Main application	P
ISO code indexable insert	VNMG 160404
Cutting depth a_p	0.2 - 2.5 mm
Cutting conditions	slightly interrupted
Number of changes/inserts	4
Chip breaker	PQ

Type of product

Indexable insert for turning