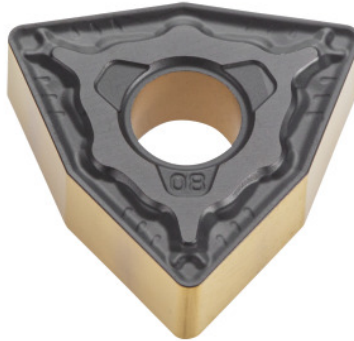



**WN.G 080408, Grade: CA125P**

**Order data**

Order number	252114 CA125P
GTIN	4960664024476
Item class	25E

**Technical description**

Finishing/roughing assignment	Finishing
Grade	CA125P
Cutting speed $v_c$ main application	150 - 320 m/min
Feed $f$	0.15 - 0.6 mm/rev.
Number of changes/inserts	6
ISO code indexable insert	WN.G 080408
Tool material	Carbide
Cutting depth $a_p$	0.5 - 5 mm
Main application	P
Cutting conditions	slightly interrupted
Tolerance	M
Corner radius	0.8 mm

Chip breaker	PMG
Type of product	Indexable insert for turning