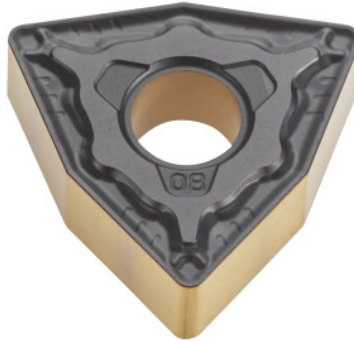


**WNMG 080412, Grade: CA125P****Order data**

| | |
|--------------|---------------|
| Order number | 252116 CA125P |
| GTIN | 4960664024483 |
| Item class | 25E |

Technical description

| | |
|--------------------------------------|----------------------|
| Cutting speed v_c main application | 150 - 320 m/min |
| Number of changes/inserts | 6 |
| Chip breaker | PMG |
| Tool material | Carbide |
| Main application | P |
| Corner radius | 1.2 mm |
| Feed f | 0.15 - 0.6 mm/rev. |
| Finishing/roughing assignment | Finishing |
| ISO code indexable insert | WNMG 080412 |
| Tolerance | M |
| Cutting conditions | slightly interrupted |
| Cutting depth a_p | 0.5 - 5 mm |

| | |
|-----------------|------------------------------|
| Grade | CA125P |
| Type of product | Indexable insert for turning |