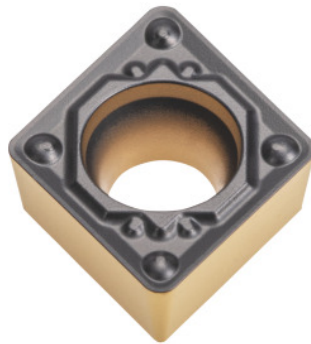



CC.T 09T304, Grade: CA125P

Order data

Order number	260097 CA125P
GTIN	4960664017676
Item class	25E

Technical description

Tolerance	M
ISO code indexable insert	CCMT09T304-HQ CA125P
Cutting speed v_c main application	60 - 180 m/min
Corner radius	0.4 mm
Main application	P
Feed f	0.05 - 0.25 mm/rev.
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2.5 mm
Grade	CA125P
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Tool material	Carbide

Chip breaker	HQ
Type of product	Indexable insert for turning