

**CCMT 09T304 wiper, Grade: CA125P****Order data**

Order number	260099 CA125P
GTIN	4960664017508
Item class	25E

**Technical description**

Cutting speed $v_c$ main application	90 - 180 m/min
ISO code indexable insert	CCMT 09T304
Feed $f$	0.07 - 0.5 mm/rev.
Chip breaker	WP
Cutting depth $a_p$	0.1 - 1.5 mm
Number of changes/inserts	2
Grade	CA125P
Tolerance	M
Main application	P
Tool material	Carbide
Cutting conditions	slightly interrupted
Corner radius	0.4 mm

Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning