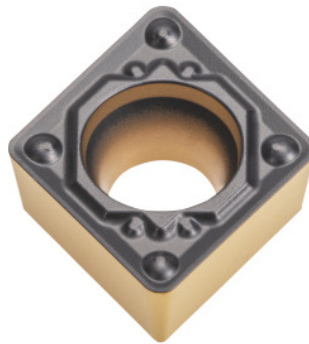



**CC.T 09T302, Grade: CA125P**

**Order data**

Order number	260096 CA125P
GTIN	4960664017669
Item class	25E

**Technical description**

Finishing/roughing assignment	Finishing
Feed $f$	0.05 - 0.25 mm/rev.
Cutting speed $v_c$ main application	60 - 180 m/min
Grade	CA125P
ISO code indexable insert	CCMT09T302-HQ CA125P
Number of changes/inserts	2
Chip breaker	HQ
Cutting depth $a_p$	0.5 - 2.5 mm
Corner radius	0.4 mm
Tool material	Carbide
Cutting conditions	slightly interrupted
Tolerance	M

Main application	P
Type of product	Indexable insert for turning