

**CCMT 060202 wiper, Grade: CA125P****Order data**

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| Order number | 260093 CA125P |
| GTIN | 4960664017461 |
| Item class | 25E |

Technical description

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|--------------------------------------|----------------------|
| Tolerance | M |
| Chip breaker | WP |
| ISO code indexable insert | CCMT 060202 |
| Cutting conditions | slightly interrupted |
| Main application | P |
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| Number of changes/inserts | 2 |
| Cutting speed v_c main application | 90 - 180 m/min |
| Cutting depth a_p | 0.1 - 1.5 mm |
| Feed f | 0.07 - 0.5 mm/rev. |
| Grade | CA125P |

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|-----------------|------------------------------|
| Corner radius | 0.2 mm |
| Type of product | Indexable insert for turning |