


CCMT 060204 wiper, Grade: CA125P

Order data

Order number	260094 CA125P
GTIN	4960664017478
Item class	25E

Technical description

Feed f	0.07 - 0.5 mm/rev.
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Grade	CA125P
Tool material	Carbide
Cutting conditions	slightly interrupted
Cutting depth a_p	0.1 - 1.5 mm
Main application	P
Chip breaker	WP
ISO code indexable insert	CCMT 060204
Cutting speed v_c main application	90 - 180 m/min
Tolerance	M

Corner radius	0.4 mm
Type of product	Indexable insert for turning