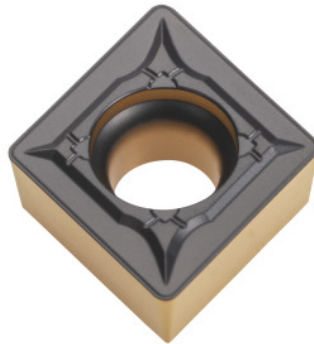


**CCMT 120404, Grade: CA125P****Order data**

| | |
|--------------|---------------|
| Order number | 260202 CA125P |
| GTIN | 4960664017614 |
| Item class | 25E |

Technical description

| | |
|--------------------------------------|-------------------|
| Number of changes/inserts | 2 |
| Feed f | 0.1 - 0.3 mm/rev. |
| Cutting speed v_c main application | 60 - 260 m/min |
| Corner radius | 0.4 mm |
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| Main application | P |
| Tolerance | M |
| Chip breaker | GK |
| Cutting depth a_p | 0.5 - 3 mm |
| Grade | CA125P |
| ISO code indexable insert | CCMT 120404 |

Cutting conditions

slightly interrupted

Type of product

Indexable insert for turning