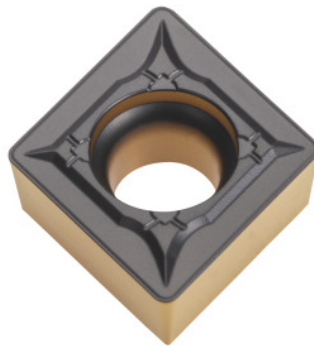


**CCMT 120408, Grade: CA125P****Order data**

Order number	260204 CA125P
GTIN	4960664017621
Item class	25E

**Technical description**

Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Feed f	0.1 - 0.3 mm/rev.
Grade	CA125P
Chip breaker	GK
Tolerance	M
Cutting depth $a_p$	0.5 - 3 mm
ISO code indexable insert	CCMT 120408
Main application	P
Tool material	Carbide
Corner radius	0.8 mm

Cutting speed  $v_c$  main application

60 - 260 m/min

Type of product

Indexable insert for turning