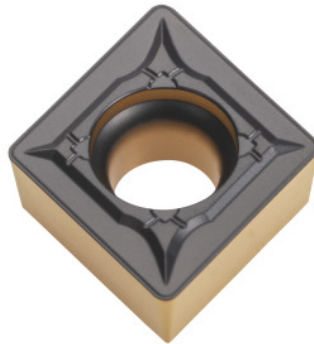


**CCMT 120412, Grade: CA125P****Order data**

Order number	260206 CA125P
GTIN	4960664017638
Item class	25E

Technical description

ISO code indexable insert	CCMT 120412
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 3 mm
Feed f	0.1 - 0.3 mm/rev.
Main application	P
Tolerance	M
Grade	CA125P
Finishing/roughing assignment	Finishing
Chip breaker	GK
Tool material	Carbide
Number of changes/inserts	2
Cutting speed v_c main application	60 - 260 m/min

Corner radius	1.2 mm
Type of product	Indexable insert for turning