


**CCMT 09T308 wiper, Grade: CA125P**

**Order data**

Order number	260100 CA125P
GTIN	4960664017515
Item class	25E

**Technical description**

Chip breaker	WP
Cutting speed $v_c$ main application	90 - 180 m/min
Main application	P
Corner radius	0.8 mm
ISO code indexable insert	CCMT 09T308
Finishing/roughing assignment	Finishing
Grade	CA125P
Cutting conditions	slightly interrupted
Feed $f$	0.07 - 0.5 mm/rev.
Cutting depth $a_p$	0.1 - 1.5 mm
Tool material	Carbide
Tolerance	M

Number of changes/inserts	2
Type of product	Indexable insert for turning