

**DCMX 11T304 Wiper, Grade: CA125P****Order data**

Order number	260388 CA125P
GTIN	4960664017959
Item class	25E

Technical description

ISO code indexable insert	DCMX 11T304
Main application	P
Tool material	Carbide
Number of changes/inserts	2
Chip breaker	WP
Cutting speed v_c main application	90 - 260 m/min
Feed f	0.1 - 0.45 mm/rev.
Cutting depth a_p	0.15 - 1 mm
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Grade	CA125P
Cutting conditions	slightly interrupted

Tolerance	M
Type of product	Indexable insert for turning