

**DC.T 11T302, Grade: CA125P****Order data**

Order number	260385 CA125P
GTIN	4960664018154
Item class	25E

Technical description

Tool material	Carbide
Feed f	0.05 - 0.25 mm/rev.
Main application	P
ISO code indexable insert	DCMT 11T302
Corner radius	0.2 mm
Number of changes/inserts	2
Chip breaker	HQ
Cutting depth a_p	0.5 - 1.5 mm
Cutting speed v_c main application	90 - 260 m/min
Tolerance	M
Grade	CA125P
Finishing/roughing assignment	Finishing

Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning