

**DCMT 070208, Grade: CA125P****Order data**

Order number	260486 CA125P
GTIN	4960664018086
Item class	25E

Technical description

Feed f	0.1 - 0.3 mm/rev.
Grade	CA125P
Cutting conditions	slightly interrupted
Cutting speed v_c main application	90 - 260 m/min
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting depth a_p	0.5 - 3 mm
Tolerance	M
Corner radius	0.8 mm
ISO code indexable insert	DCMT 070208
Chip breaker	GK

Main application	P
Type of product	Indexable insert for turning