

**CNMG 120404, Grade: CA115P****Order data**

Order number	250102 CA115P
GTIN	4960664042913
Item class	25E

Technical description

Finishing/roughing assignment	Finishing
Chip breaker	PQ
Cutting speed v_c main application	180 - 400 m/min
Tool material	Carbide
Cutting conditions	continuous
ISO code indexable insert	CNMG 120404
Grade	CA115P
Feed f	0.13 - 0.4 mm/rev.
Number of changes/inserts	4
Main application	P
Cutting depth a_p	0.2 - 2.5 mm
Corner radius	0.4 mm

Type of product

Indexable insert for turning