

**VBMT 110304, Grade: CA125P****Order data**

Order number	261174 CA125P
GTIN	4960664016662
Item class	25E

**Technical description**

Main application	P
Grade	CA125P
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Chip breaker	HQ
Cutting depth $a_p$	0.5 - 2 mm
Tool material	Carbide
ISO code indexable insert	VBMT 110304
Number of changes/inserts	2
Corner radius	0.4 mm
Feed $f$	0.05 - 0.25 mm/rev.
Cutting speed $v_c$ main application	110 - 260 m/min

Type of product

Indexable insert for turning