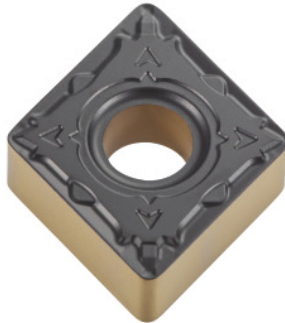



CNMG 120404 wiper, Grade: CA115P

Order data

Order number	250103 CA115P
GTIN	4960664042357
Item class	25E

Technical description

Main application	P
Cutting conditions	continuous
ISO code indexable insert	CNMG 120404
Cutting depth a_p	0.3 - 1.2 mm
Chip breaker	WP
Tool material	Carbide
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Feed f	0.06 - 0.42 mm/rev.
Cutting speed v_c main application	180 - 400 m/min
Grade	CA115P

Type of product

Indexable insert for turning