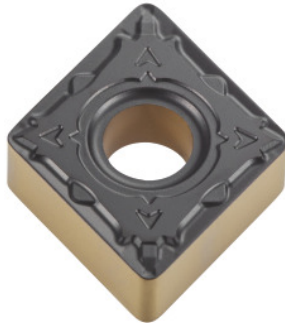


**CNMG 120408 wiper, Grade: CA115P****Order data**

Order number	250105 CA115P
GTIN	4960664042364
Item class	25E

**Technical description**

Number of changes/inserts	4
Chip breaker	WP
Tool material	Carbide
Cutting conditions	continuous
Feed f	0.06 - 0.42 mm/rev.
ISO code indexable insert	CNMG 120408
Finishing/roughing assignment	Finishing
Grade	CA115P
Cutting depth $a_p$	0.3 - 1.2 mm
Cutting speed $v_c$ main application	180 - 400 m/min
Corner radius	0.8 mm
Main application	P

Type of product

Indexable insert for turning