

**CNMG 120408, Grade: CA115P****Order data**

Order number	250104 CA115P
GTIN	4960664042920
Item class	25E

**Technical description**

Finishing/roughing assignment	Finishing
Chip breaker	PQ
Cutting depth $a_p$	0.2 - 2.5 mm
Grade	CA115P
Corner radius	0.8 mm
Feed $f$	0.13 - 0.4 mm/rev.
ISO code indexable insert	CNMG 120408
Cutting conditions	continuous
Tool material	Carbide
Cutting speed $v_c$ main application	180 - 400 m/min
Main application	P
Number of changes/inserts	4

Type of product

Indexable insert for turning