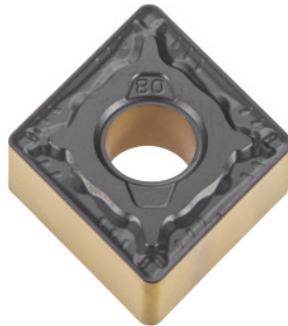


**CNMG 120412, Grade: CA115P****Order data**

Order number	250214 CA115P
GTIN	4960664046010
Item class	25E

**Technical description**

Cutting speed $v_c$ main application	180 - 400 m/min
ISO code indexable insert	CNMG 120404
Grade	CA115P
Feed $f$	0.15 - 0.5 mm/rev.
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Cutting depth $a_p$	0.5 - 5 mm
Number of changes/inserts	4
Main application	P
Tool material	Carbide
Chip breaker	PMG
Type of product	Indexable insert for turning

