


**CNMG 120416, Grade: CA115P**

**Order data**

Order number	250373 CA115P
GTIN	4960664042715
Item class	25E

**Technical description**

Chip breaker	PH
Feed $f$	0.28 - 0.88 mm/rev.
Cutting depth $a_p$	1 - 10 mm
Finishing/roughing assignment	Roughing
Number of changes/inserts	4
Tool material	Carbide
Cutting speed $v_c$ main application	170 - 380 m/min
Corner radius	1.6 mm
ISO code indexable insert	CNMG 120416
Grade	CA115P
Cutting conditions	continuous
Main application	P

Type of product

Indexable insert for turning