


CNMG 190612, Grade: CA115P

Order data

Order number	250383 CA115P
GTIN	4960664043019
Item class	25E

Technical description

Feed f	0.28 - 0.88 mm/rev.
Cutting speed v_c main application	170 - 380 m/min
Tool material	Carbide
Grade	CA115P
Finishing/roughing assignment	Roughing
Cutting conditions	continuous
Number of changes/inserts	4
Cutting depth a_p	1 - 10 mm
Corner radius	1.2 mm
Main application	P
ISO code indexable insert	CNMG 190612
Chip breaker	PH

Type of product

Indexable insert for turning