


CNMM 190612, Grade: CA115P

Order data

Order number	250503 CA115P
GTIN	4960664043194
Item class	25E

Technical description

Feed f	0.25 - 0.9 mm/rev.
Grade	CA115P
Cutting speed v_c main application	170 - 380 m/min
Finishing/roughing assignment	Roughing
Chip breaker	PX
Corner radius	1.2 mm
Main application	P
Tool material	Carbide
Cutting conditions	continuous
Number of changes/inserts	4
ISO code indexable insert	CNMM 190612
Cutting depth a_p	1 - 11 mm

Type of product

Indexable insert for turning