

**CNMM 190616, Grade: CA115P****Order data**

Order number	250504 CA115P
GTIN	4960664043200
Item class	25E

Technical description

Cutting speed v_c main application	170 - 380 m/min
ISO code indexable insert	CNMM 190616
Finishing/roughing assignment	Roughing
Cutting conditions	continuous
Tool material	Carbide
Cutting depth a_p	1 - 11 mm
Chip breaker	PX
Feed f	0.25 - 0.9 mm/rev.
Number of changes/inserts	4
Corner radius	1.6 mm
Grade	CA115P
Main application	P

Type of product

Indexable insert for turning