

**DNMG 150604, Grade: CA115P****Order data**

Order number	250696 CA115P
GTIN	4960664041862
Item class	25E

Technical description

Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Feed f	0.13 - 0.4 mm/rev.
Grade	CA115P
Chip breaker	PQ
Cutting speed v_c main application	180 - 400 m/min
Cutting depth a_p	0.2 - 2.5 mm
Main application	P
ISO code indexable insert	DNMG 150608
Tool material	Carbide
Corner radius	0.4 mm
Number of changes/inserts	4

Type of product

Indexable insert for turning