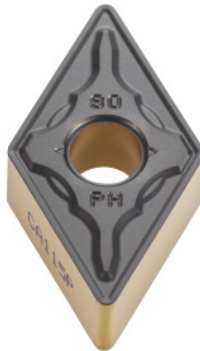


**DNMG 150616, Grade: CA115P****Order data**

Order number	250894 CA115P
GTIN	4960664040858
Item class	25E

Technical description

Cutting depth a_p	1 - 5 mm
Cutting speed v_c main application	170 - 380 m/min
Main application	P
Corner radius	1.6 mm
Cutting conditions	continuous
Finishing/roughing assignment	Roughing
ISO code indexable insert	DNMG 150616
Chip breaker	PH
Number of changes/inserts	4
Feed f	0.25 - 0.6 mm/rev.
Grade	CA115P
Tool material	Carbide

Type of product

Indexable insert for turning