

**TNMG 220404, Grade: CA115P****Order data**

Order number	251586 CA115P
GTIN	4960664046355
Item class	25E

Technical description

Cutting depth a_p	0.5 - 5 mm
Cutting speed v_c main application	180 - 400 m/min
ISO code indexable insert	TNMG 220404
Grade	CA115P
Cutting conditions	continuous
Tool material	Carbide
Chip breaker	PMG
Corner radius	0.4 mm
Number of changes/inserts	6
Finishing/roughing assignment	Finishing
Main application	P
Feed f	0.15 - 0.5 mm/rev.

Type of product

Indexable insert for turning