

**VBMT 160408, Grade: CA115P****Order data**

Order number	261184 CA115P
GTIN	4960664040490
Item class	25E

**Technical description**

Cutting depth $a_p$	0.5 - 2 mm
Corner radius	0.8 mm
Tool material	Carbide
ISO code indexable insert	VBMT 160408
Grade	CA115P
Finishing/roughing assignment	Finishing
Main application	P
Feed $f$	0.05 - 0.25 mm/rev.
Cutting speed $v_c$ main application	140 - 340 m/min
Chip breaker	HQ
Number of changes/inserts	2
Cutting conditions	continuous

Type of product

Indexable insert for turning