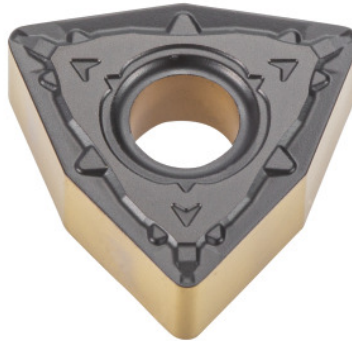



WNMG 080404 wiper, Grade: CA115P

Order data

Order number	252013 CA115P
GTIN	4960664044153
Item class	25E

Technical description

Tool material	Carbide
Cutting conditions	continuous
Cutting depth a_p	0.3 - 1.2 mm
ISO code indexable insert	WNMG 080404
Cutting speed v_c main application	180 - 400 m/min
Feed f	0.06 - 0.42 mm/rev.
Chip breaker	WP
Finishing/roughing assignment	Finishing
Number of changes/inserts	6
Corner radius	0.4 mm
Main application	P
Grade	CA115P

Type of product

Indexable insert for turning