

**DCMT 070208, Grade: CA115P****Order data**

Order number	260486 CA115P
GTIN	4960664045822
Item class	25E

Technical description

Tolerance	M
Grade	CA115P
Number of changes/inserts	2
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting speed v_c main application	120 - 340 m/min
Corner radius	0.8 mm
Feed f	0.1 - 0.3 mm/rev.
Main application	P
Cutting depth a_p	0.5 - 3 mm
Chip breaker	GK

ISO code indexable insert

DCMT 070208

Type of product

Indexable insert for turning