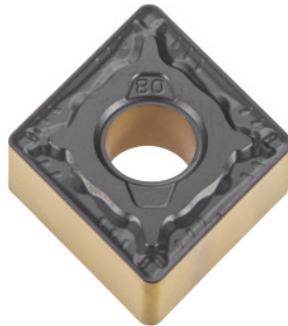



CNMG 120404, Grade: CA115P

Order data

Order number	250210 CA115P
GTIN	4960664045990
Item class	25E

Technical description

Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Grade	CA115P
Cutting depth a_p	0.5 - 5 mm
Feed f	0.15 - 0.5 mm/rev.
Main application	P
Cutting conditions	continuous
Chip breaker	PMG
Cutting speed v_c main application	180 - 400 m/min

Type of product

Indexable insert for turning