

**VBMT 160404, Grade: CA115P****Order data**

Order number	261182 CA115P
GTIN	4960664040483
Item class	25E

Technical description

ISO code indexable insert	VBMT 160404
Finishing/roughing assignment	Finishing
Chip breaker	HQ
Number of changes/inserts	2
Cutting speed v_c main application	140 - 340 m/min
Cutting conditions	continuous
Cutting depth a_p	0.5 - 2 mm
Main application	P
Corner radius	0.4 mm
Tool material	Carbide
Feed f	0.05 - 0.25 mm/rev.
Grade	CA115P

Type of product

Indexable insert for turning