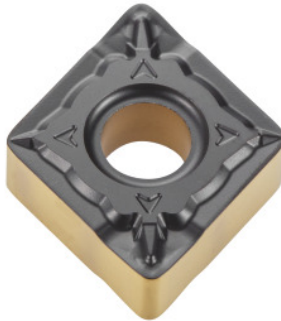



CNMG 120404 wiper, Grade: CA115P

Order data

Order number	250211 CA115P
GTIN	4960664042401
Item class	25E

Technical description

Main application	P
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Feed f	0.14 - 0.5 mm/rev.
Tool material	Carbide
Number of changes/inserts	4
Cutting depth a_p	0.5 - 3 mm
Corner radius	0.4 mm
Grade	CA115P
Cutting speed v_c main application	180 - 400 m/min
Chip breaker	WQ
ISO code indexable insert	CNMG 120404

Type of product

Indexable insert for turning