

**VBMT 110308, Grade: CA115P****Order data**

Order number	261176 CA115P
GTIN	4960664040476
Item class	25E

Technical description

Cutting speed v_c main application	140 - 340 m/min
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide
Chip breaker	HQ
Number of changes/inserts	2
Grade	CA115P
Feed f	0.05 - 0.25 mm/rev.
ISO code indexable insert	VBMT 110308
Corner radius	0.8 mm
Cutting depth a_p	0.5 - 2 mm
Main application	P

Type of product

Indexable insert for turning