

**CNMG 120416, Grade: CA115P****Order data**

Order number	250216 CA115P
GTIN	4960664046171
Item class	25E

Technical description

Feed f	0.15 - 0.5 mm/rev.
Chip breaker	PMG
Main application	P
Cutting speed v_c main application	180 - 400 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
Number of changes/inserts	4
ISO code indexable insert	CNMG 120416
Cutting conditions	continuous
Cutting depth a_p	0.5 - 5 mm
Grade	CA115P
Type of product	Indexable insert for turning