

**CNMG 120408, Grade: CA115P****Order data**

Order number	250371 CA115P
GTIN	4960664042692
Item class	25E

Technical description

Number of changes/inserts	4
Main application	P
Feed f	0.28 - 0.88 mm/rev.
Corner radius	0.8 mm
Grade	CA115P
Chip breaker	PH
Tool material	Carbide
Cutting speed v_c main application	170 - 380 m/min
ISO code indexable insert	CNMG 120408
Cutting depth a_p	1 - 10 mm
Finishing/roughing assignment	Roughing
Cutting conditions	continuous

Type of product

Indexable insert for turning