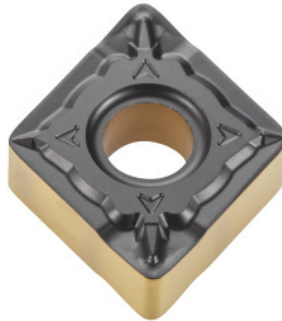


**CNMG 120408 wiper, Grade: CA115P****Order data**

Order number	250213 CA115P
GTIN	4960664042418
Item class	25E

**Technical description**

Corner radius	0.8 mm
Tool material	Carbide
Cutting depth $a_p$	0.5 - 3 mm
Cutting conditions	continuous
Chip breaker	WQ
Grade	CA115P
Cutting speed $v_c$ main application	180 - 400 m/min
Feed $f$	0.14 - 0.5 mm/rev.
Number of changes/inserts	4
Main application	P
Finishing/roughing assignment	Finishing
ISO code indexable insert	CNMG 120408

Type of product

Indexable insert for turning