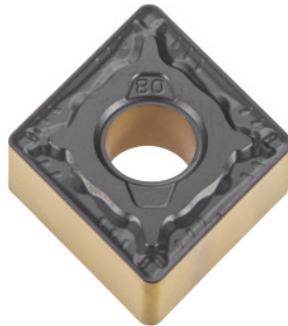


**CNMG 120408, Grade: CA115P****Order data**

|              |               |
|--------------|---------------|
| Order number | 250212 CA115P |
| GTIN         | 4960664046003 |
| Item class   | 25E           |

**Technical description**

|                                      |                              |
|--------------------------------------|------------------------------|
| Finishing/roughing assignment        | Finishing                    |
| Grade                                | CA115P                       |
| Number of changes/inserts            | 4                            |
| Main application                     | P                            |
| Tool material                        | Carbide                      |
| Cutting speed $v_c$ main application | 180 - 400 m/min              |
| Feed $f$                             | 0.15 - 0.5 mm/rev.           |
| Cutting depth $a_p$                  | 0.5 - 5 mm                   |
| Chip breaker                         | PMG                          |
| ISO code indexable insert            | CNMG 120408                  |
| Cutting conditions                   | continuous                   |
| Type of product                      | Indexable insert for turning |

