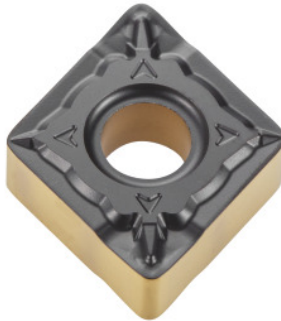



CNMG 120412 wiper, Grade: CA115P

Order data

Order number	250215 CA115P
GTIN	4960664042425
Item class	25E

Technical description

Grade	CA115P
Chip breaker	WQ
Cutting speed v_c main application	180 - 400 m/min
ISO code indexable insert	CNMG 120412
Main application	P
Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Corner radius	1.2 mm
Feed f	0.14 - 0.5 mm/rev.
Cutting conditions	continuous
Tool material	Carbide
Cutting depth a_p	0.5 - 3 mm

Type of product

Indexable insert for turning