


CNMG 120412, Grade: CA115P

Order data

Order number	250372 CA115P
GTIN	4960664042708
Item class	25E

Technical description

Feed f	0.28 - 0.88 mm/rev.
Cutting speed v_c main application	170 - 380 m/min
Grade	CA115P
Cutting depth a_p	1 - 10 mm
Cutting conditions	continuous
Corner radius	1.2 mm
Tool material	Carbide
Finishing/roughing assignment	Roughing
Number of changes/inserts	4
Chip breaker	PH
ISO code indexable insert	CNMG 120412
Main application	P

Type of product

Indexable insert for turning