


**CNMG 160608, Grade: CA115P**

**Order data**

Order number	250376 CA115P
GTIN	4960664042722
Item class	25E

**Technical description**

Corner radius	0.8 mm
Cutting conditions	continuous
ISO code indexable insert	CNMG 160608
Main application	P
Number of changes/inserts	4
Tool material	Carbide
Finishing/roughing assignment	Roughing
Feed f	0.28 - 0.88 mm/rev.
Chip breaker	PH
Cutting speed $v_c$ main application	170 - 380 m/min
Grade	CA115P
Cutting depth $a_p$	1 - 10 mm

Type of product

Indexable insert for turning