

**CNMG 160612, Grade: CA115P****Order data**

Order number	250377 CA115P
GTIN	4960664042982
Item class	25E

**Technical description**

Corner radius	1.2 mm
Number of changes/inserts	4
ISO code indexable insert	CNMG 160612
Chip breaker	PH
Cutting depth $a_p$	1 - 10 mm
Finishing/roughing assignment	Roughing
Cutting speed $v_c$ main application	170 - 380 m/min
Feed $f$	0.28 - 0.88 mm/rev.
Main application	P
Grade	CA115P
Cutting conditions	continuous
Tool material	Carbide

Type of product

Indexable insert for turning