


CNMG 190608, Grade: CA115P

Order data

Order number	250382 CA115P
GTIN	4960664043002
Item class	25E

Technical description

Number of changes/inserts	4
Cutting speed v_c main application	170 - 380 m/min
Cutting depth a_p	1 - 10 mm
Corner radius	0.8 mm
Chip breaker	PH
ISO code indexable insert	CNMG 190608
Tool material	Carbide
Finishing/roughing assignment	Roughing
Feed f	0.28 - 0.88 mm/rev.
Cutting conditions	continuous
Main application	P
Grade	CA115P

Type of product

Indexable insert for turning