


CNMG 160616, Grade: CA115P

Order data

Order number	250378 CA115P
GTIN	4960664042999
Item class	25E

Technical description

Grade	CA115P
ISO code indexable insert	CNMG 160616
Corner radius	1.6 mm
Chip breaker	PH
Number of changes/inserts	4
Cutting speed v_c main application	170 - 380 m/min
Main application	P
Cutting conditions	continuous
Feed f	0.28 - 0.88 mm/rev.
Tool material	Carbide
Finishing/roughing assignment	Roughing
Cutting depth a_p	1 - 10 mm

Type of product

Indexable insert for turning