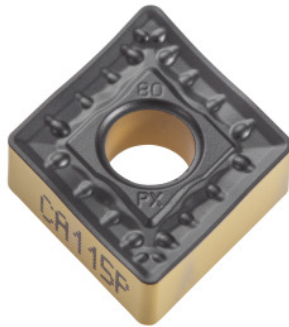



**CNMM 120408, Grade: CA115P**

**Order data**

Order number	250491 CA115P
GTIN	4960664043040
Item class	25E

**Technical description**

Chip breaker	PX
Feed f	0.25 - 0.9 mm/rev.
Cutting depth $a_p$	1 - 11 mm
ISO code indexable insert	CNMM 120408
Finishing/roughing assignment	Roughing
Cutting speed $v_c$ main application	170 - 380 m/min
Corner radius	0.8 mm
Tool material	Carbide
Number of changes/inserts	4
Cutting conditions	continuous
Main application	P
Grade	CA115P

Type of product

Indexable insert for turning