

**WN.G 080408, Grade: CA115P****Order data**

Order number	252114 CA115P
GTIN	4960664046409
Item class	25E

Technical description

Number of changes/inserts	6
Grade	CA115P
Cutting conditions	continuous
Tool material	Carbide
Cutting speed v_c main application	180 - 400 m/min
Main application	P
ISO code indexable insert	WN.G 080408
Tolerance	M
Corner radius	0.8 mm
Chip breaker	PMG
Feed f	0.15 - 0.6 mm/rev.
Finishing/roughing assignment	Finishing

Cutting depth a_p	0.5 - 5 mm
Type of product	Indexable insert for turning