


**CNMM 160612, Grade: CA115P**

**Order data**

Order number	250497 CA115P
GTIN	4960664043088
Item class	25E

**Technical description**

Number of changes/inserts	4
Cutting conditions	continuous
Finishing/roughing assignment	Roughing
Cutting depth $a_p$	1 - 11 mm
Chip breaker	PX
Grade	CA115P
Corner radius	1.2 mm
Feed $f$	0.25 - 0.9 mm/rev.
Main application	P
ISO code indexable insert	CNMM 160612
Tool material	Carbide
Cutting speed $v_c$ main application	170 - 380 m/min

Type of product

Indexable insert for turning