

**CC.T 09T304, Grade: CA115P****Order data**

Order number	260097 CA115P
GTIN	4960664045419
Item class	25E

Technical description

Tolerance	M
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.5 - 2.5 mm
Grade	CA115P
ISO code indexable insert	CCMT09T304-HQ CA115P
Cutting conditions	continuous
Corner radius	0.4 mm
Cutting speed v_c main application	90 - 270 m/min
Chip breaker	HQ
Feed f	0.05 - 0.25 mm/rev.
Main application	P
Tool material	Carbide

Number of changes/inserts	2
Type of product	Indexable insert for turning