

**CC.T 060202, Grade: CA115P****Order data**

Order number	260091 CA115P
GTIN	4960664045389
Item class	25E

Technical description

Number of changes/inserts	2
Cutting speed v_c main application	90 - 270 m/min
Tool material	Carbide
Main application	P
Tolerance	M
ISO code indexable insert	CCMT060202-HQ CA115P
Corner radius	0.4 mm
Chip breaker	HQ
Cutting conditions	continuous
Grade	CA115P
Feed f	0.05 - 0.25 mm/rev.
Finishing/roughing assignment	Finishing

Cutting depth a_p	0.5 - 2.5 mm
Type of product	Indexable insert for turning